### SPECIFIER GUIDE



# Cast & Flat Cut Metal Letters and Logos







Premium & MINI

Flat Cut

Cast

# **FLAT CUT METAL**

# **FINISHES**

Aluminum (1/8 max. single piece - 24 x 30, 1/4 max. single piece - 47 x 48, 3/8 max. single piece - 47 x 95, 1/2 max. single piece - 47 x 95, 3/4 max. single piece - 47 x 95, 1 max. single piece - 47 x 95, max. single piece polished - 30 x 30)

#### Alloy 5052:



### **Anodized and Anodized Polish**

Max. polished piece - 30 x 30



**Bronze** (Max. single piece 1/8 - 35 x 95, 1/4, 3/8 & 1/2 max. single piece - 45 x 59, max single piece oxidized, polished or patina - 30 x 30)

Alloy C22000: 90% copper & 10% zinc 0% lead.



**Brass** (1/8 max. single piece - 47 x 59, 1/4 max. single piece - 47 x 73, 3/8 & 1/2 max. single piece - 48 x 59, 3/4 max. single piece - 35 x 59, max single piece polishing or oxidized - 30 x 30)

Alloy C46400: 60% copper, 39.25% zinc and .75% tin 0% lead.



# **FLAT CUT METAL**

**Copper** (1/8 max. single piece - 35 x 95, 1/4 max. single piece - 39 x 59, 3/8 max. single piece - 35 x 95, max. single piece polished - 30 x 30)

#### Alloy C11000:



**Stainless Steel** (1/8, 1/4, 3/8 & 1/2 max. single piece - 47 x 95, max. single piece polished - 30 x 30)

All flat cut stainless steel letters and logos are passivated to prevent corrosion.

Alloy C304: Corrosion resistant stainless steel.

Alloy 316: More corrosion and tarnishing resistant for marine and harsh environments.





NOTE: Stainless steel letters and logos are produced without a clear coating. Alloy C304 will not tarnish under most conditions. In cases where stainless steel letters and logos will be installed in salt water or harsh environments Alloy 316 offers even better corrosion and tarnishing resistance. Using harsh chemicals may cause permanent damage to the materials surface. Clean letters with a soft cloth and warm soapy water, white vinegar or glass cleaner.

Cor-Ten<sup>®</sup> Steel (1/8" & 1/4" max. single piece - 47 x 95)



Cor-Ten<sup>®</sup> Steel is the ideal material for a rustic or antique look. All Cor-Ten<sup>®</sup> Steel, by its very nature, will vary from letter to letter and order to order and will form a protective surface coating when exposed to the weather.

### **Flat Cut Metal Mounting Options**

Plain (no mounts) Stud (1/8 is stud welded, 1/4 + is drilled & tapped to receive stud)

NOTE: Studs required for polished and anodized finishes.



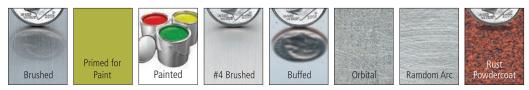






### Aluminum

#### Alloy #514



Finish Note: Brushed finishes have a low gloss clear coating. Buffed finish has a gloss clear coat. Painted letters are available with a gloss, semi-gloss, satin or matte sheen.

#### Anodized



ANODIZING: Anodized letters meet the requirements of A43 from the Aluminum Association's Architectural finish thickness standards, by producing an Anodic coating of .8 to 1.0 mils deep. The hardness of the aluminum oxide coating rivals hard stones, giving it greatly improved abrasion resistance. The aluminum oxide surface is also corrosion resistant, making it ideal for industrial, humid and marine atmospheres. Anodized letters are not clearcoated.

### Bronze

Alloy NAVY G: 88% copper, 8% tin, 4% zinc 0% lead.



FINISH NOTES: Brushed and oxidized finishes are coated with a low gloss acrlic polyurethane to prevent corrosion. Polished finishes are coated with a high gloss acrylic polyurethane to prevent corrosion.

All Patinas, by their very nature, will vary from letter to letter and order to order. These finishes will change in appearance over time depending on contact with moisture and temperature. Patinas can "bleed" onto the installation surface when installed outside.

Approximate Cast Letter Depth Range: 4 = 5/8 Depth 5 - 9 = 3/4 Depth 10 - 14 = 1 Depth 15 - 17 = 1-1/4 Depth 18 and over = 1-1/2 Depth PAINTED

### COLORS





Painted metal letters are directionally brushed and liquid sprayed with acrylic polyurethane, then oven baked. Note that the directional metal grain may be visible through the paint. Non-metallic standard colors are painted gloss - or are available semi-gloss, satin, or matte upon request. Custom paint matching is available.

\*Indicates metallic colors that are matte in sheen.

#### Custom colors also available.

Adrianna Demibold	
Adrianna Bold	
Adrianna Extrabold	
AMERICANA BOLD	
ARIAL	
ARIAL BOLD	
ARCHITECTURAL	
AVANT GARDE	
CLARENDON FORTUNE BOLD	
CLARENDON MEDIUM	
COPPERPLATE	
CRAW CLARENDON CONDENSED	
EUROSTYLE BD EXT.	
Fairbanks	
Forward Thinking	
FRIZ QUADRATA	
FUTURA BOLD	
FUTURA	
GARAMOND BOLD	
GARAMOND REGULAR	
Gil Sans Bold	
Goudy Extra Bold	
Helvetica Bold	
HELVETICA BOLDEXT.	
Helvetica Medium Condensed	
Helvetica Medium Italic	
HELVETICA LIGHT	
Helvetica	", 6", 8", 9", 10", 12", 14", 15", 16", 18", 20", 24"
Hydropower Extracondensed	
KABEL	
Kegger	4", 6", 8", 10", 12", 18"
OPTIMA SEMI BOLD	
Optima	
PALATINO	
PALATINO SEMI BOLD	
RIBBON	
RIBBON DEEP	
RIBBON CONDENSED	
ROFFE	
Roman	
STANDARD BLOCK	

### CAST

# **STANDARD STYLES & SIZES**

Times Bold	
TRAJAN BOLD	
TWENTIETH CENTURY	
Univers 67	

### **Cast Metal Letter Mounting Options**



Flush Stud



Projected Jam Nut Mount



**3A - Double Rail Mount** Includes painted or anodized c-channel rails.



Pro



**3B - Bottom & Top Rail Mount** Letters 4-24, Minimum 3/8 thick Includes painted or anodized c-channel rails. Letters over 8 may require tie-back (not supplied).



Projected Spacer Mount



Corrugated

Mount

**3C - Bottom or Top Stud** Letters 4-24, Minimum 3/8 thick Letters over 8 may require tie-back (not supplied).

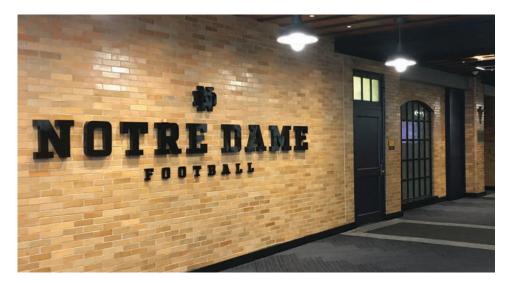


Flat Metal Wall Mount



**3D - Bottom Back Angle** Bracket Mount Letters 4-24, Minimum 3/8 thick. Letters over 12 may require tie-back (not supplied). Angle iron is 2 x 2 with a painted finish.

**Custom Cast Available** Per vector art. Flat, prismatic, round, sculpted & profile options. Letters & logos.



# **PREMIUM & MINI LETTERS**

# FINISHES

### Premium

Premium Metal Letters are waterjet or laser cut then hand-stroked or polishedin such a way that the returns and faces are perpendicular, so there is little if any rounding of the edges. Premium finishes are available in most flat cut out materials and thicknesses sizes over 3.Minimum 1/4 thick for polished finishes.



### Aluminum & Stainless Steel Finishes



Polished Face

Polished Return



Polished Face

Hand Sanded Return





Hand Sanded Face





### Bronze, Brass & Copper Finishes



Polished Face Hand Sanded Return



e Hand Sanded Face Hand Sanded Return



# Premium Mini Metal Letters (1/8", 3/16" & 1/4)



*Flat Cut Metal Styles:* Virtually any style available with vector art.

Elegantly crafted for interior needs, yet sturdy enough for exterior signage, Gemini Metal Letters are perfect for extremely small applications when quality is most important. GeMINI Metal Letters are precision-made mini-metal letters that are ideal where the use of extremely small letters is a necessity. Made of the finest grade bronze, brass and aluminum, they are precision cut with crisp, clean edges and smooth, nearly polished returns. GeMINI metal letters are produced in sizes ranging from 1/2" to 3" in height. Aluminum MINI letters come in brushed, painted, anodized or polished finish.